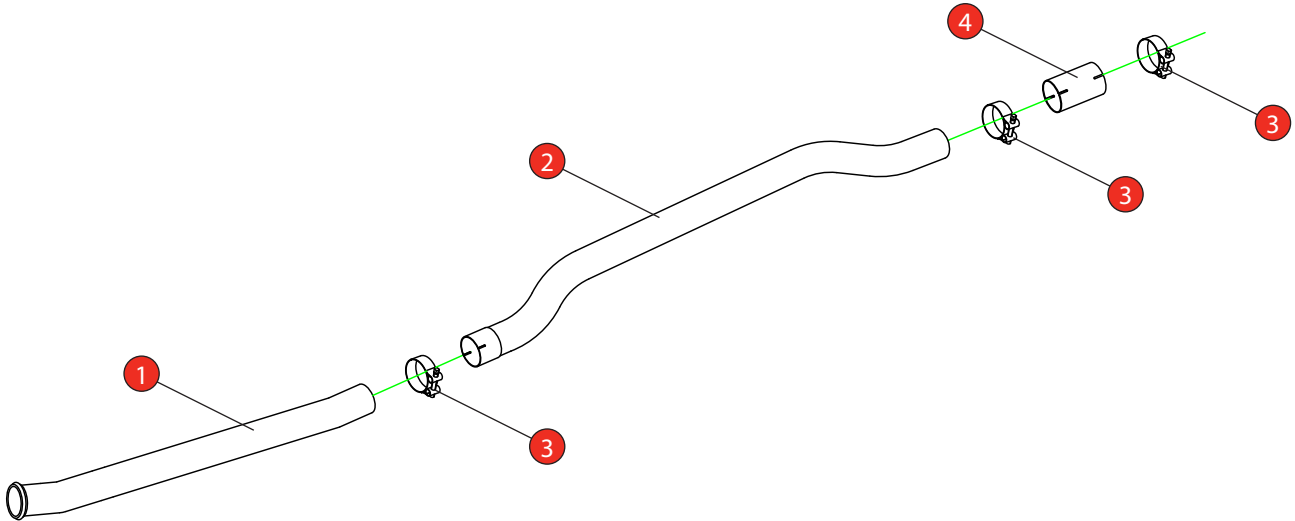


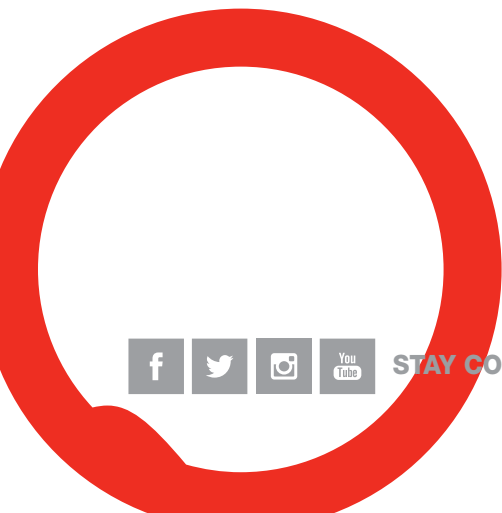
Car	BMW M135i xDrive F40 GPF Model	Part No.	SBMP083
Year	2019-Current	Fit Kits	370FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 1 Hour 30 Minutes



NO.	PART NO.	DESCRIPTION	QTY	CLASSIFICATION	Motorsport Use Only
1	810BM	GPF Delete Pipe	1	HOMOLOGATED	No
2	811BM	Centre Section	1	DATE	27/07/2023
Fit Kit				ISSUE	02
3	Z016.10063	72mm H/D Clamp	3	AUTHORISED	S Shipley
4	AD79	Adaptor (USE TO FIT TO O.E SYSTEM)	1		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

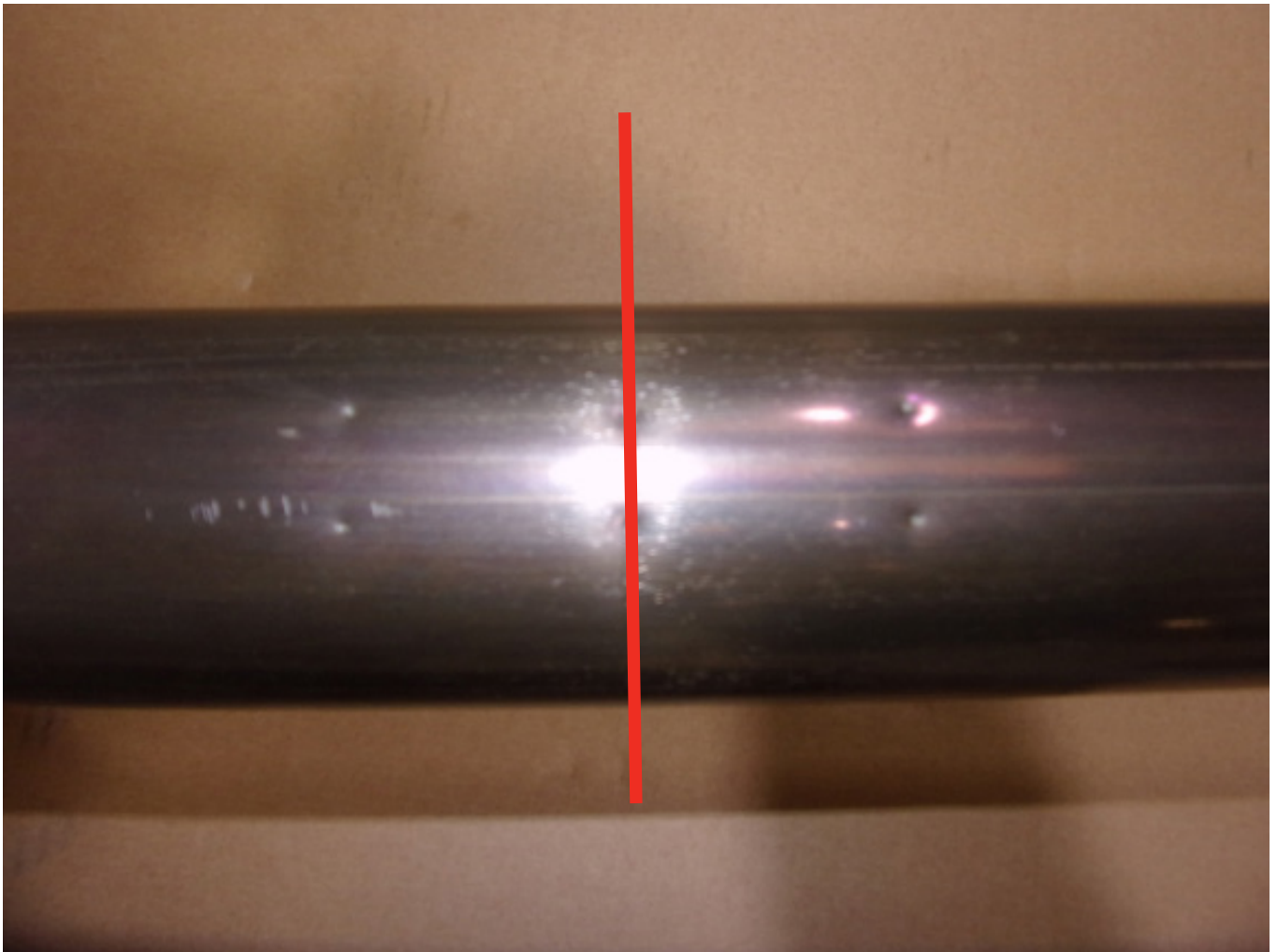


STAY CONNECTED TO RED POWER.

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Year	2019-Current	Fit Kits	370FK
Notes	Where not supplied use original fittings. Original system requires cutting	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 1 Hour 30 Minutes

Cutting Instructions :



To make it easier to cut the exhaust we recommend removing it from the car. Find the 3 pairs of indents and use the middle pair to mark out the cutting line. Cut along the line and de-bur the edges. Fit the Scorpion GPF delete and fit the original GPF-back or the Scorpion GPF-back system.



STAY CONNECTED TO RED POWER.